

## HAF-18 AUTOMATIC DRAIN SERVICE INFORMATION

### Note

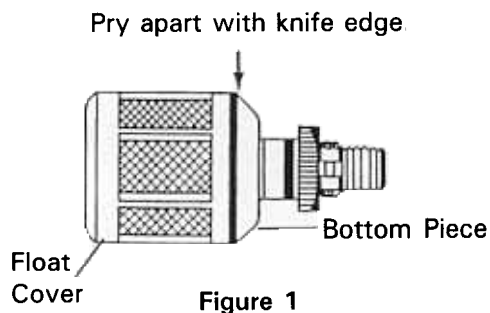
Do not wash plastic bowl with automatic drain installed. The automatic drain includes a float. If water gets into the float, the automatic drain may not function properly. Under normal conditions, water will not enter the float. However, water can get in the float if the filter bowl is washed with the drain installed or if air line contamination causes the drain mechanism to stick.

You can confirm the automatic drain is not operating if the water level in the plastic bowl is higher than the top of the automatic drain.

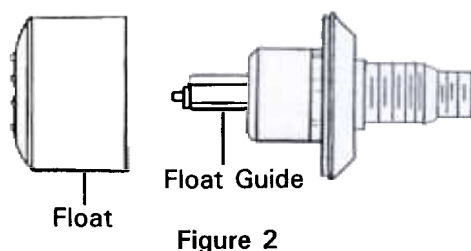
To remove water from the float, follow these instructions. Be careful not to lose or damage any internal parts of the automatic drain (replacement parts are not available - complete drain replacement will be necessary).

Remove automatic drain from plastic bowl by loosening plastic retaining nut. Keep retaining nut and O-ring for reassembly later.

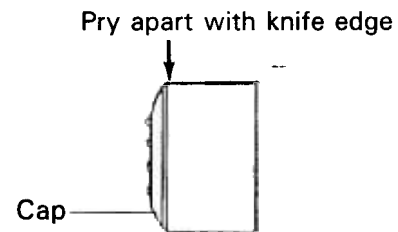
2. Using a knife edge, carefully pry apart the float cover and bottom piece (See Figure 1).



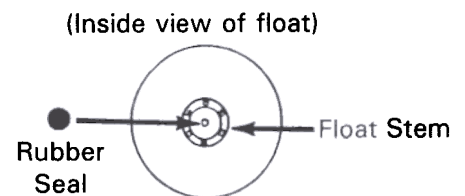
3. Slide float off float guide (See Figure 2)



4. Using a knife edge, carefully pry off float cap (See Figure 3).



5. Clean inside of float. Remove all traces of water or dirt.
6. Insure rubber seal is in place in the center of the float stem (See Figure 4). If the seal comes out, press it back in place in the recess of the stem.



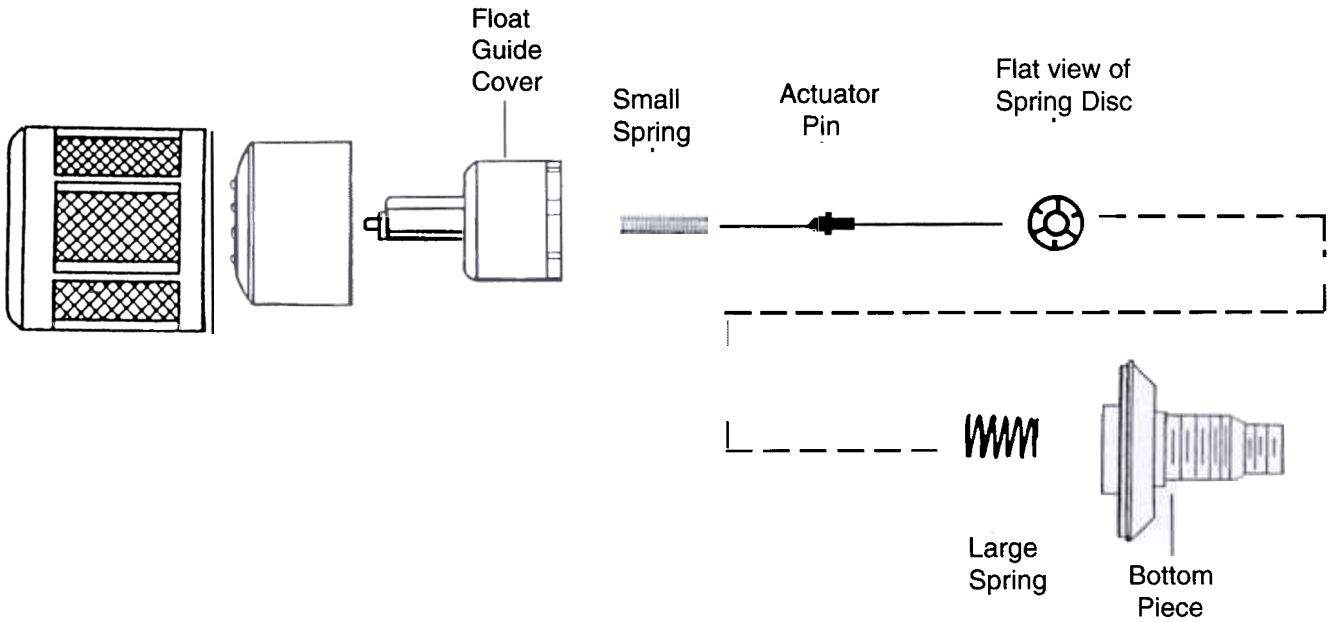
7. Replace the float cap (again, be certain the rubber seal, Figure 4, is in place).
8. Slide float over float guide.
9. Snap float cover onto bottom piece.
10. Install automatic drain into bowl. Be sure O-ring is in place (between the drain and bowl). Tighten the plastic retaining nut firmly by hand.
11. Monitor the automatic drain for proper operation. If it fails to operate properly, replace with a new unit.

### Note

If the Float Guide inadvertently came apart, refer to Figure 5 and instructions.

**Figure 5 Float Guide**

Be sure to reassemble all parts as shown into the float guide. Snap float guide cover into bottom piece.



**WARRANTY**

This product is covered by DeVilbiss' 1 Year Limited Warranty. See SB-1-000 which is available upon request.

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